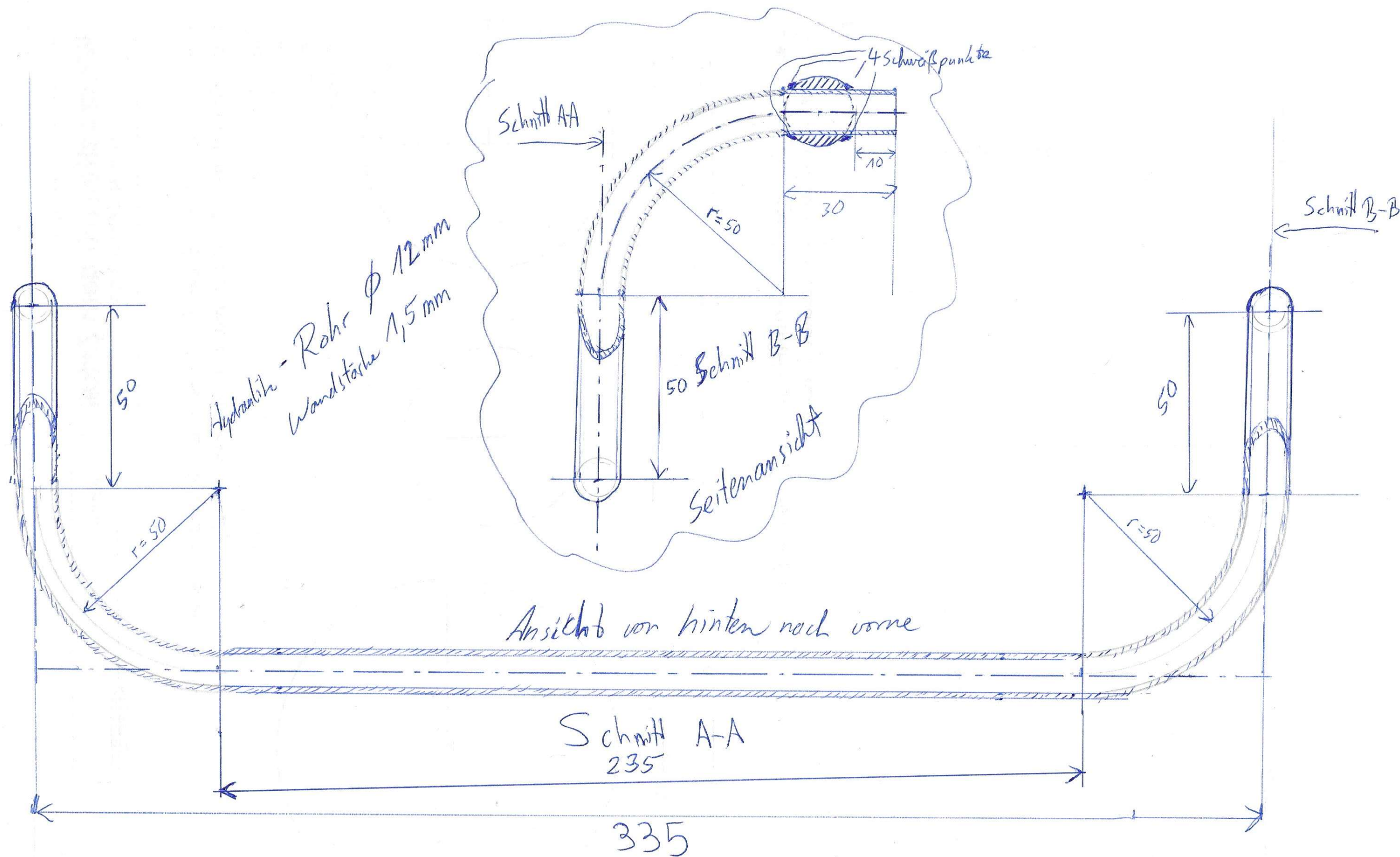




$$\begin{array}{l}
 \underbrace{23,5}_{\text{Querrohr}} + \underbrace{314}_{\text{Bogenkreis mit } r=50 \text{ (Umfang)}} + \underbrace{2 \times 30}_{\text{Anschluss}} = 609 \rightarrow 650, \text{ dann ablesen}
 \end{array}$$